Steady State and Transient Thermal Analysis of Switched Reluctance Machine

E. Annie Elisabeth Jebaseeli and S. Paramasivam

Abstract—This paper presents the two dimensional (2-D) steady state and transient thermal analysis in Switched Reluctance machine (SRM) to observe actual heat distribution in the parts of the machine using finite element method. Electromagnetic losses which form the heat source is calculated taking into consideration both skin effect and proximity effect. A 2-D steady state analysis is carried out to observe the temperature distribution and maximum temperature for wide range of speed and load conditions. From the analysis it is found that the maximum temperature is reached in the speed range of 1500 rpm. The load corresponding to maximum temperature is taken as initial condition for the transient thermal analysis. From the transient analysis, heat distribution at various load steps and the time to reach the steady state are observed. Simulation results for a 6/4 SRM are presented under steady state and transient conditions. As a result, thermal analysis plays a great significance for the long term stability of the machine.

Index Terms—Core loss, copper loss, finite element analysis, switched reluctance machine, thermal analysis.

I. INTRODUCTION

With the increasing pressure on the design of energy saving electrical machines, a new trend has come to carry out thermal analysis along with the traditional Electromagnetic field analysis. The Electric currents and friction in an electric machine generate heat. Hence temperature of different parts of the machine rise which could cause deterioration of insulation in windings [1], thermal stress, efficiency reduction and this may lead to motor failure. Also under high loads, temperature rise influences the machine electrical and magnetic parameters [2]. It is therefore necessary to maintain the temperature of the machine components within permissible limits for safety operation [3]. So the temperature rise analysis of Switched reluctance machine is implemented in this paper.

For accurate calculations, the effect of electromagnetic losses and the heat transfer mechanisms are discussed. Heat transfer coefficients are calculated based on two conditions such as iron-outside air and iron- inside air convection. This paper in its Section II deals with electromagnetic losses estimation and the thermal analysis of Switched reluctance machine. The simulation results under steady state and transient conditions are presented in section III for a 6/4 SRM whose specifications are given in Table I. Section IV includes the conclusive remarks.

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II. THERMAL ANALYSIS OF SWITCHED RELUCTANCE MACHINE

Submit your manuscript electronically for Modern thermal analysis can be classified into three methods [4] namely

- 1) Experimental method
- 2) Lumped parameter thermal model method
- 3) Numerical analysis method

Experimental method is suitable for already designed and fabricated machine to decide the precise cooling strategy based on its thermal behavior. But accuracy is less in the case of complex geometrical machine structures and the non-linear characteristics of the materials.

In Lumped thermal model method, thermal problem is solved using thermal networks analogous to electrical circuits. It involves many assumptions and a simplified form of empirical formula. The result shows only the overall distribution of the temperature of the motor but does not show the point of internal temperature [5].

To design energy-saving Electrical machines, numerical analysis is one of the most promising technologies. Most commercially available numerical analysis computer programs use finite element method. No assumptions are made regarding flux path or related empirical factors. A field solution can be obtained even with time-variable fields and with materials that are non-homogeneous, anisotropic or non linear.

A. Heat Source

The two main components of electromagnetic losses in Switched reluctance Machine are core losses in the laminations and copper losses in the windings. These losses are the heat source in a thermal analysis [6].

For any motor the copper losses can be calculated from the I^2R products, where R is the effective resistance of one phase winding. Due to Skin and proximity effects, the value of R is greater than the DC resistance. When an electromagnetic wave interacts with a conductive material, mobile charges within the material oscillates with the frequency similar to the impinging fields. This constitutes an alternating electric current, the magnitude of which is greatest at the conductor surface. The decline in current density with depth is known as the skin effect and the skin depth is a measure of the distance over which the current falls to 1/e of its original value.

The value of eddy currents in a separated conductor depends on the proximity of the conductor to the steel core. In addition, the magnetic field created by any single conductor influences other conductors which are called proximity effect. Considering the above, the expression for the calculation of copper losses in the switched reluctance

machine taking into account the fundamental and n higher harmonic components of the phase current [7] is given by

$$P_{cu} = Ns^{n} \vec{I}_{k}^{2} R_{DC} \left[W_{sk} \left(\frac{d \cdot n_{w}}{\delta_{k}} \right) + \frac{4n_{L}^{2} - 1}{3} W_{pk} \left(\frac{d \cdot n_{u}}{\delta_{k}} \right) \right]$$
(1)

where

 $W_{sk}\left(\frac{d.n_w}{\delta_k}\right)$ is the factor which accounts for the losses due to the skin effect,

 $W_{pk}\left(\frac{d.n_w}{\delta_k}\right)$ is the factor which accounts for the losses due to the proximity effect,

 $\overrightarrow{I}_k = \sqrt{\frac{1}{T}} \int_0^T i_k^2 dt$ is the root mean square value of the *k*-th harmonic current

 δ_k is the skin depth in copper of the k-th harmonic current. Core losses in switched reluctance machine are relatively low but in high speed applications they become the dominant component of the total losses. Prediction of core loss is difficult because the flux waveforms are non-sinusoidal and have different shapes with various frequencies for different parts of the magnetic circuit. Thus using a modified Steinmetz equation core loss can be calculated as

$$p_{Fe} = f_{\sin} c_m f_{eq}^{\alpha - 1} \hat{B}^{\beta} \tag{2}$$

where $f_{\sin} = \frac{1}{T}$, c_m , α , β are the coefficients used in the conventional Steinmetz equation .Based on the above expressions losses are calculated from [8] and listed in Table I.

TABLE I: RESULTS OBTAINED FROM THE SIMULATION FOR THE CORE AND

COPPER LOSSES					
Rotational speed (rpm)	500	1000	1500	2000	2500
Average current (amps)	2.52	6.22	9.98	10.20	10.31
Copper loss (watts)	37.54	57.15	57.67	36.71	23.86
Core loss (watts)	9.19	18.376	27.56	36.752	45.94

B. Geometrical Model

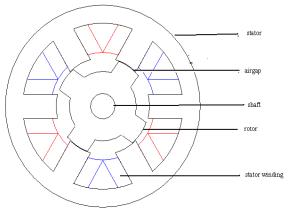


Fig. 1. Geometrical model of 6/4 SRM

A two dimensional (2-D) model is shown in Figure. 1. Whose specifications are given in Table II. The model consists of (a) stator of machine (b)stator windings(c) rotor (d)air and (e) shaft.

TABLE II: SPECIFICATIONS OF 6/4 SRM

Number of stator phases	6
Number of rotor phases	4
Stator outer diameter(m)	0.055
Rotor outer diameter(m)	0.026
Shaft length(m)	0.08522
Air gap length(m)	0.00025

Corresponding to the physical dimensions given in Table III and from the core and copper losses of the machine, quantity of heat generation Q is calculated for different parts like stator core and coils and are presented in Table IV. A finite element heat run [9] is simulated with the value of Q (watts/m^3) which is the main heat source.

TABLE III: PHYSICAL DIMENSIONS OF 6/4 SRM

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Area of the coil segment	134 E-006 sq.m	
Total coil area	1608 E-006 sq.m	
Shaft Length	85.22E-003 m	
Volume of coil	137033 E-009 cu.m	
Area of the stator	4640 E-006 sq.m	
Volume of the stator	395420 E-009 cu.m	

TABLE IV: QUANTITY OF HEAT GENERATION

Speed in rpm	Heat generation in coil (watts/m³)	Heat generation in core (watts/m³)
500	2.7E-013	1.18E-013
1000	4.17E-013	1.91E-013
1500	4.21E-013	2.15E-013
2000	2.68E-013	2.2E-013
2500	1.71E-013	2.4E-013

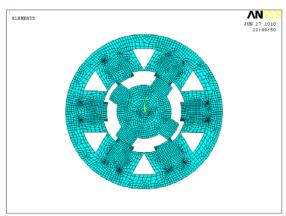


Fig. 2. 2-D Finite element model of SRM

In finite Element Analysis, to increase the accuracy, a fine subdivision of the structure is carried out with finite elements of smaller dimension. In practice several types of elements are used depending upon the geometrical shape of the region under consideration. In two dimensional problems, the elements used are triangles, rectangles and quadrilaterals. In this method, loss analysis is carried out by finite element analysis and the results can be applied to the temperature analysis. Using these results as the heat source, the temperature rise is estimated. A 2-D Finite element model of SRM is shown in Fig. 2.

In this model, plane55 element is used for analysis. The model is meshed with two dimensional quadrilateral element and fine discretization is done at the expected high gradient area of the machine.

In the above model, the element has four nodes with a single degree of freedom and temperature at each node. The element is applicable to a 2-D steady state or transient thermal analysis. The element can also compensate for mass transport heat flow from a constant velocity field. If the model containing the temperature element is also to be analysed structurally, the element should be replaced by an equivalent structural element, which can be used for coupled field analysis also.

Thermal parameters listed in Table V are required for the prediction of the temperatures in the electrical machine [10].

TABLE V: THERMAL PARAMETERS

Material	Thermal Conductivity (w/m K)	Density (Kg/m3)
Copper	380	8940
Steel	40	7850
Air	0.024	1.165

III. SIMULATION RESULTS ANALYSIS

A. Steady State Thermal Analysis

In steady state analysis, conductive heat transfer with various boundary conditions is obtained from the Fourier law as

$$\frac{1}{r}\frac{\partial}{\partial r}\left(kr\frac{\partial T}{\partial r}\right) + \frac{1}{r^2}\frac{\partial}{\partial \theta}\left(k\frac{\partial T}{\partial \theta}\right) + \frac{\partial}{\partial Z}\left(k\frac{\partial T}{\partial Z}\right) + \dot{q} = 0$$
(3)

1) Heat transfer by convection

Liquid and gas particles near heated body become lighter and rise, giving way to cooler particles which in turn get heated and rise. Thus due to changes in fluid density, natural convection takes place. This takes place on the external housing of the machine. In modern machines heat is removed by forced convection. The usual method is by blasting air on heating surfaces.

In convection the rate at which heat is removed is governed by Newton's Law

$$\frac{P}{A} = h\left(T_1 - T_2\right) \tag{4}$$

where $(T_1 - T_2)$ is the temperature difference between the surface being cooled and the cooling medium. The value of convection heat transfer coefficient h depends on viscosity, thermal conductivity, specific heat and other properties of the coolant. With the help of empirical expressions, an estimation of the coefficients is possible.

The set of dimensionless numbers used in the calculation of convection heat transfer coefficients are [11], [12].

Reynolds number

$$Re = \frac{\rho v L}{\mu}$$
 (5)

where

 $\rho_{-\text{fluid density}(\text{kg}\,m^{-3})}$

 $\mu_{\text{-fluid dynamic viscosity}}(kgs^{-1}m^{-1})$

V - fluid velocity (ms^{-1})

L- characteristic length of the surface(m)

Grashof number

$$Gr = \frac{\beta g \theta \rho^2 L^3}{\mu^2} \tag{6}$$

where eta -coefficient of cubical expansion of fluid (${}^0\mathrm{C}^{\text{-1}}$)

g - gravitational force of attraction (ms^{-2})

 θ - temperature difference between surface and fluid (0 C)

Prandtl number

$$P r = \frac{c \mu}{\lambda}$$
 (7)

where C - specific heat capacity of fluid ($^{JK}g^{^{-1}\circ}C^{^{-1}}$)

 λ - thermal conductivity of fluid ($Wm^{-1}{}^{\circ}C^{-1}$)

Nusselt number

$$N_{u} = \frac{h L}{\lambda} \tag{8}$$

Nusselt number is often used for the calculation of the convection heat transfer coefficient $h\left(Wm^{-2}\circ C^{-1}\right)$

$$h = \frac{\lambda N_u}{L} \tag{9}$$

For natural convection the general form of convection correlation is

$$N_u = a(Gr \operatorname{Pr})^b \tag{10}$$

For forced convection the general form of convection correlation is

$$N_u = a(R_e)^b (Pr)^c \tag{11}$$

where a, b and c are constants.

Gr. Pr =Ra is the Rayleigh number.

In a forced convection system the value of Re judges if there is laminar or turbulent flow. It is identified by Gr. Pr product in natural convection system.

For laminar flow (Re<5
$$x^{10^5}$$
) and (0.6

For turbulent flow (Re >5 x 10^5)

If the fluid velocity is larger then turbulence is induced. In this case, heat transfer is increased due to efficient mixing of hot and cold air.

The ambient temperature was set as 30°C and a steady state analysis was carried out. From figure 3, it is clear that at 1000 RPM maximum temperature of 50.022°C. occurs in the internal coil which is due to higher copper loss. At steady state, the temperature rise due to copper loss depends on the current passing through the coil and the convective coefficients. As load increases, say at 2000 RPM, core loss has higher value than the copper loss. Hence maximum temperature in the internal coil gets reduced to 43.702°C due to lesser amount of heat generation. Table VI is the summary of steady state thermal analysis performed on the machine. In the steady state analysis, the temperature increases and reaches the maximum temperature of 50.5°C. at 1500 RPM .This region is considered as initial condition and Transient thermal analysis was carried out.

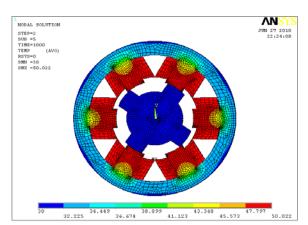


Fig. 3. Steady state temperature distribution at 1000 rpm

TABLE VI: RESULTS OF STEADY STATE THERMAL ANALYSIS FOR VARIOUS SPEED

Speed (RPM)	Maximum Temperature(°C)
500	43.66
1000	50.022
1500	50.494
2000	43.702
2500	39.922

B. Transient Thermal Analysis

In Transient thermal analysis, temperature varies with respect to time [13].

In a hollow cylinder containing heat source, Conductive heat transfer with various boundary conditions is obtained from the Fourier law[14] in cylindrical coordinate as

$$\frac{1}{r}\frac{\partial}{\partial r}\left(kr\frac{\partial T}{\partial r}\right) + \frac{1}{r^2}\frac{\partial}{\partial \theta}\left(k\frac{\partial T}{\partial \theta}\right) + \frac{\partial}{\partial Z}\left(k\frac{\partial T}{\partial Z}\right) + \dot{q} = \rho c\frac{\partial T}{\partial a}$$
(12)

where \dot{q} is the heat source which is substituted by the losses. Frame, stator yoke and rotor core of Switched reluctance machine can be considered as hollow cylinders. Stator teeth and rotor teeth are considered as partial hollow cylinders with stator and rotor to be laminated. Also, the boundary conditions are conductive heat transfer from the body and the axial shaft at two ends.

Natural Convection is considered on stator external surface. Internal surfaces are subjected to have forced convection due to the rotation of the rotor.

The boundary conditions are at t=0, the machine has atmospheric temperature t>0, the temperature increases due to heat generation in the machine.

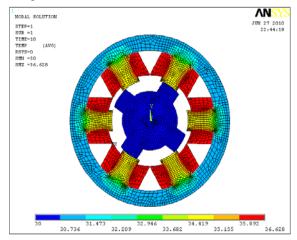


Fig. 4. Temperature distribution after 10 seconds

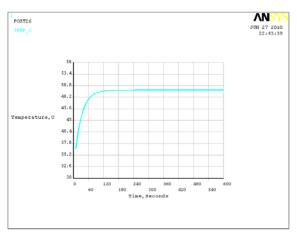


Fig. 5. Transient temperature-time curve

In the Transient thermal analysis, the time taken by the machine to reach steady state temperature can be found out. The results of simulation showing temperature variation from 0 to 1000 seconds is shown in the Table VII. It is observed that after 10 seconds the temperature has increased only in the coil wound on the stator and then gradually increases in the stator pole. Figures 4 and 5 represent the results of transient thermal analysis. It shows that steady temperature is reached after 120 seconds. Hence heat distribution within the components of the machine with respect to time can be analysed accurately with transient thermal analysis.

TABLE VII: RESULTS OF TRANSIENT THERMAL ANALYSIS

Time (seconds)	Maximum Temperature (°C)
10	36.628
20	40.765
50	47.148
110	49.498
213	49.845
513	49.855
1000	50.449

IV. CONCLUSION

In electrical machines, the insulation life time varies inversely with the working temperature. Hence to improve the machine performance and its reliability, a thermal analysis is carried out by 2-D finite element analysis under steady state and transient conditions. It is observed that a maximum temperature of 50 °C is obtained after 120 seconds. So, the machine has a temperature rise within the permissible limits. Based on this, the weight of the materials used and the number of prototypes built can be minimised.

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Machines.



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